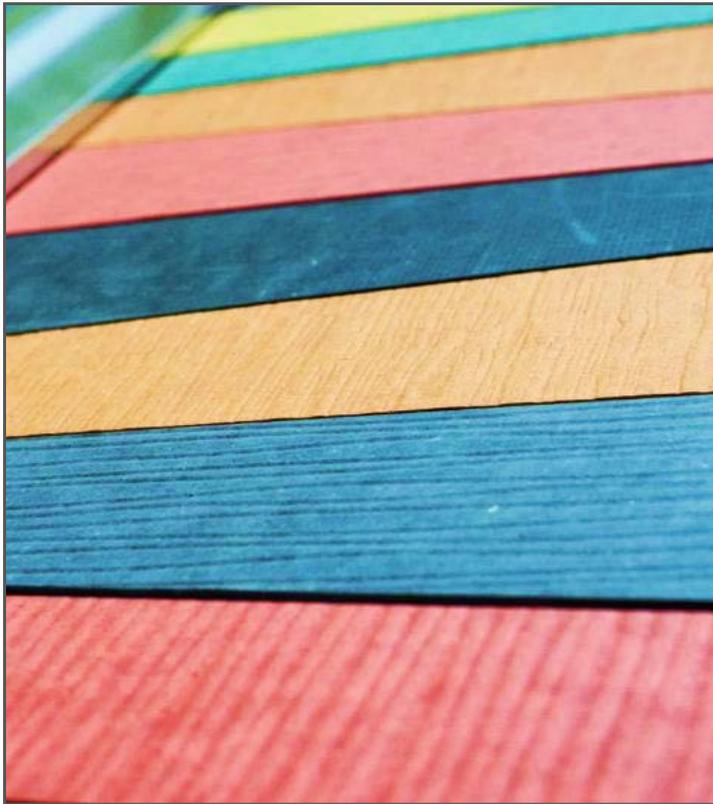


FORESCOLOR - EMBOSSED



Description

FORESCOLOR - EMBOSSED MDF is a solid consistent colour, from the surface all the way through with four exciting embossed patterns allowing for a wide range visual design effects to be created. Can be clear coated for extra colour depth and durability.

Visual Features

Using eco-friendly colour fast materials FORESCOLOR Embossed panels provide depth of colour and textures that enable interior spaces to be transformed. Can be machined to create 3 dimensional effects, for limitless design imagination. For premium colour and stability, use a polyurethane coating with a UV filter.

Applications

- Shop Fitouts
- Signage
- Exhibitions
- Bookshelves
- Furniture & Toys
- Art works
- Interior Use Only

Advantages

- Coloured Throughout:** Coloured all the way through, even after machining, ease of repair, does not required edging
- Presealed:** Presealed embossed surface for improved stability
- Non-Toxic:** Friendly ultra low emissions, can be used for toys and internal furniture & linings
- Tool Friendly:** Ready machined with low abrasion and free-clearing cutting
- Easy To Machine:** Excellent bond strength, low fibre size and high machining strength provides sharper stronger edges
- Ease of Coating:** Easily coated to a satin or gloss finish to provide protection and protection
- Factory Embossed Patterns:** Several factory embossed patterns available
- Moisture Resistant:** Moisture resistance due to high content of melamine resin. Pre-sealed for extra resilience. Use with correct finishing.

Certifications

- Fully tested in accordance with KS F3200
- E0 Class or better emission KS F 3200
- FSC® Chain of Custody accredited
- Meets NCC Group 3 with low smoke & flame spread
- California Air Resources Board (CARB) approved
- KS Mark KS F 3200 Fibreboard

Availability

2,440 x 1,220 mm sheets. 9 & 18mm thicknesses.
 Several embossed patterned sheets available.
 Supplied individually or multi-sheet packs.
 Contact Customer Service for information & availability.

Certification



ISO 9001 manufacture
 California Air Resources Board
 (CARB) ATCM 93120 Phase 2
 compliant

The mark of responsible forestry



FORESCOLOR - EMBOSSED

Technical Description

FORESCOLOR is a solid wood based panel board which is E0 rated is composed of wood, resin, wax and natural organic dyes.

Specification

FORESCOLOR solid wood based panel board which is composed of wood, resin, wax, natural colours, exhibiting extremely low E0 levels of formaldehyde emission and contains no toxic materials.

Other Applications

Hotel & Restaurant Interior, Commercial & Office Fit Out, Healthcare, Education, Internal Door & Window Mouldings, Furniture, Interior Decoration, Decorative Acoustic Linings, Kitchen* & Bathroom*, Wall Panel Interior, Exhibition booths, Stage, Signs, Toys & Furniture.

Technical Information

Thickness (nominal)	9mm	18mm
Tolerance Thickness mm	± 0.4	± 0.5
Tolerance Length/Width mm	± 3.0	± 3.0
Density kg/m ³ dry	760	720
Swelling per 24hrs %	12	8
Internal Bond N/mm	0.8	0.7
Hardness (Janka) kN	3.3	3.3
Bending Strength N/mm	35	35
Modulus of Elasticity Nmm	>3,000	>3,000
Formaldehyde Emission E0	<0.5	<0.5
Toxicity ¹	Pass	Pass

Notes: Specifications in accordance with KS F 3200 Fibreboard

(1) EN 71-3:2013 Migration of certain elements, EN71-9:2013 Organic chemical compounds & ISO 8124:2009 Safety of toys

Fire Rating Information

Tested in accordance with AS 3837-1998 Group 3 rating

Tested in accordance with AS 1530.3-1999 Ignitability Index: 14, Heat Evolved Index: 1, Spread of Flame: 0, Smoke Developed Index: 3

Installation

May be coated with water or solvent based polyurethane coatings. Refer to you coating supplier.

Cut and machine using similar procedures as a MDF material. Refer to your fabricator for processing.

It is recommended to use EVA adhesive for Cold Press and UF resin+PVAc for Hot press applications.

Storage and Handling

Store in a dry, sheltered area. Cover with Vinyl packaging. Protect from rain or direct sunlight.

Store compact sheets flat, do not stand the sheets against a wall vertically.

When storing make sure there are no cavities between sheets.

Move sheets gently to avoid damage especially if using a forklift or suction lift.