



CleanFlush

TOILET SUITE COLLECTION





Revolutionary rimless flush technology



FLOW SPLITTER
Powerful flush for whole bowl clean



FLOW CHANNELS
Controlled water flow eliminates splash back



FLOW BALANCER
Precise flush stream effectively clears the bowl

A patented Australian design that delivers the next generation of toilets. Easy to clean, water efficient and superior in hygiene



Caroma Cleanflush® is a unique rimless design that delivers the next generation of toilet innovation. Our patented flow-balancing technology is poised to become the new standard in modern toilets.

With over 75 years of experience, we are leaders in Australia and New Zealand design and innovation on the global stage. Amongst our many water conserving successes are the first Smartflush and later Dual Flush toilets. Our latest evolution of the toilet is Caroma Cleanflush®, which represents the next generation of modern toilets - easier to clean, and delivers superior hygiene.

Caroma Cleanflush® technology is available in a wide variety of designs and styles to suit any bathroom design, with the reassurance of a reduced footprint on the Australian environment.

“At Caroma, we are proud to be at the forefront of innovative Australian design and ingenuity which has delivered globally relevant water-saving solutions, such as the award-winning Cleanflush® technology.”



Dr. Steve Cummings
- Dr. Steve Cummings,
Caroma Director of Innovation

Leaders in award-winning toilet technology

Caroma's commitment to setting new standards in the bathroom continues, with Caroma Cleanflush® being awarded the prestigious Good Design Award for Best in Category, Product Design - Hardware and Building in 2016.

The Australian Good Design Awards are one of the longest standing design awards in the world, with the aim to recognise and reward excellence in design, innovation and creativity at a national and international level.

Caroma is proud to receive this recognition, as Dr Steve Cummings, Director of Innovation, explains, "We're moving into the next generation of products and Caroma Cleanflush® is definitely leading the way. It's great to be rewarded for what we have achieved already."



Why Caroma Cleanflush® is different

Caroma Cleanflush® is superior to other rimless toilet brands, due to the patented designed bowl which provides a more powerful and effective flush.

The unique design of Caroma Cleanflush® removes the rim of the bowl, eliminating the traditional closed flushing rim and making all interior surfaces of the bowl more accessible than ever so there is nowhere for germs to hide. Complementing this is our high performance Cleanflush® flushing technology. The more powerful and precise flush stream enables a superior solution in clearing the bowl.

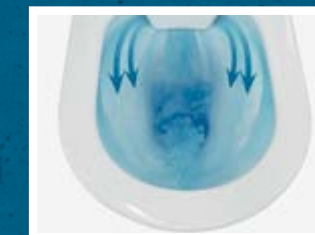
The result is the most effective, easy to clean and hygienic toilet yet, superior flushing performance.

- Designed and engineered in Australia
- Patented flow balance technology
- Available in AS1428.1 2009 accessible and ambulant compliant toilet suites, ideal for hospital, aged care and commercial applications
- WELS 4 star rated, 4.5/3L (3.5L avg/flush)
- 20 year commercial and domestic warranty

FLOW SPLITTER
Powerful flush for
whole bowl clean



FLOW CHANNELS
Controlled water flow
eliminates splash back



FLOW BALANCER
Precise flush stream
effectively clears the bowl



HYGIENIC RIMLESS BOWL
Makes cleaning quick
and easy





Case study: Nightingale 1

Nightingale Housing is leading a housing revolution in our cities by facilitating the construction of multi-residential buildings that are financially, socially and environmentally sustainable.

Located in Brunswick, Melbourne, Nightingale 1 is an apartment building with a difference. Each residence in the building has been designed with 100 per cent fossil fuel-free building operations with a minimum 7.5 star NatHERS thermal rating including features such as recycled timber, mid-steel light fittings and solar roof panels. This award-winning sustainable building was built using the ground-breaking sustainability principles of the Nightingale model.

Caroma proudly aligns with the sustainability principles championed by Nightingale Housing, and we were honoured to have been selected to collaborate on this project, as the sole supplier of superior toilet technology.

Nightingale chose our unique Caroma Cleanflush® toilets to feature in each of the 20 apartments in their landmark development, due to our common drive, desire and ingenuity to create homes without compromise, and also a model for housing that has a significant local and global impact.

Recently Nightingale Housing has won a raft of awards for this project, including the prestigious Victorian Premier's Sustainability Award. Apart from the initial Nightingale 1 development, there are currently 11 other Nightingale projects currently under development in Melbourne and Perth.

Cleanflush® complete range solution

Caroma is the leading Australian supplier of bathroom and kitchen products for households and commercial premises, renowned for our modern designs and tireless dedication to conserving water through innovation and ongoing technology.

Caroma Cleanflush® is designed to be part of a collection. The toilet suite you select will seamlessly combine with our wide range of bathroom ware that will help create your bathroom sanctuary.

Cleanflush® technology is available in a range of toilet styles:

INVISI WALL FACED TOILET SUITES (BEHIND THE WALL/CONCEALED)

The toilet pan sits on the floor and is connected to a cistern concealed inside the wall cavity, ceiling or under counter.

INVISI WALL HUNG TOILET SUITES (BEHIND THE WALL/CONCEALED)

The toilet pan sits off the floor and is mounted directly to the wall and connected to a cistern concealed inside the wall cavity, ceiling or under counter.

WALL FACED TOILET SUITE

The toilet pan sits flush to the wall with the cistern mounted directly on top.

CLOSE COUPLE TOILET SUITE

The toilet pan sits on the floor with the cistern mounted directly on top, leaving a small gap between the pan and the wall.





Inspired by the emerging fashion of modern Australia, our Caroma Vogue Collection represents the best of Caroma's leadership in bathroom design and is sure to make a statement in any home.

Creating your own home has always been part of the Australian dream; the opportunity to design a unique space that both complements and elevates your individual style. The Caroma Vogue Collection will provide you the freedom to create your dream bathroom; one that enables an experience of personal luxury through customising key design elements.

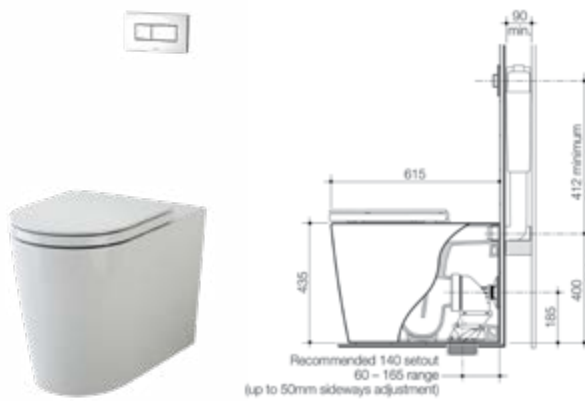
The collection proudly represents fashionable Australian styles, made from the highest quality materials and incorporates the latest in sustainable innovations.

- Available in wall faced or wall hung styles. Wall faced options include Caroma's patented Uni-Orbital® connector for ease of installation
- Invisi Series II® buttons sold separately. Available in a range of colours and finishes to suit your style



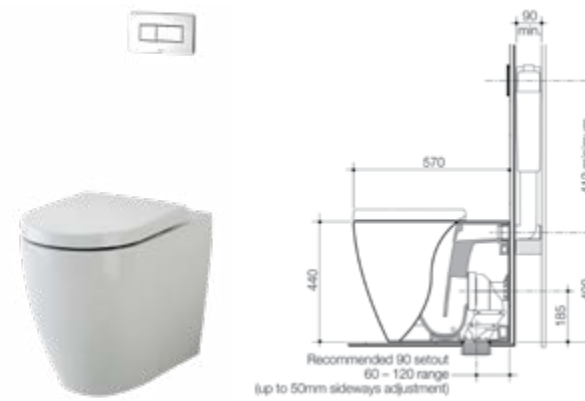
**Liano Cleanflush® Wall Hung
Invisi Series II® Toilet Suite**

WELS 4 star rated, 4.5/3L (3.5L avg/flush)
ID, IC, IW 766910W
UC 766920W
SBW 766930W



**Liano Cleanflush® Easy Height
Invisi Series II® Toilet Suite**

WELS 4 star rated, 4.5/3L (3.5L avg/flush)
766350W



**Urbane Cleanflush® Wall Faced
Invisi Series II® Toilet Suite**

WELS 4 star rated, 4.5/3L (3.5L avg/flush)
Soft Close BI 746100W



**Liano Cleanflush®
Easy Height Wall
Faced Toilet Suite**

WELS 4 star rated, 4.5/3L (3.5L avg/flush)
766450W



**Urbane Cleanflush®
Wall Faced Toilet Suite**

WELS 4 star rated, 4.5/3L (3.5L avg/flush)
Soft Close Seat BE 746300W
Soft Close Seat BI 746200W

*Bottom Inlet - for installation flexibility
*Back Entry - for a concealed connection



Caroma Classic is our most popular and affordable range of bathroom products. Loved by Australians for its proven reputation of high-quality construction, durability and longevity, these designs have become classics in homes across the country.

The Classic collection brings everyday luxury experiences through classic styles and functional design for people seeking DIY and good value bathroom products. So, you can create the sanctuary of your dreams, without compromise.

- Available in wall faced or close coupled: wall faced options include Caroma's patented Uni-Orbital® connector for ease of installation
- Back entry or bottom inlet cistern: universal trap for S or P installations
- Invisi Series II® buttons sold separately. Available in a range of colours and finishes to suit your style



Luna Cleanflush® Wall Faced Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L avg/flush)

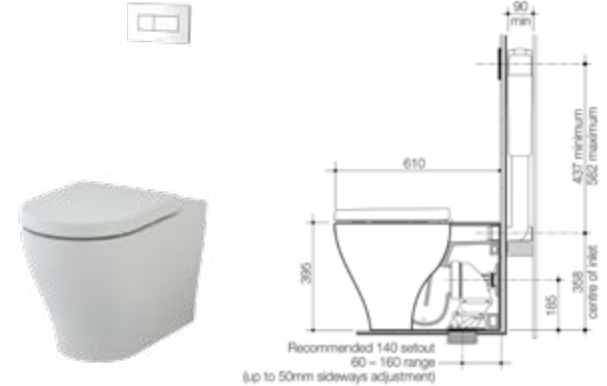
Bottom Inlet* 844810W
Back Entry* 844820W



Luna Square Cleanflush® Wall Faced Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L avg/flush)

Bottom Inlet* 846410W
Back Entry* 846420W



Luna Cleanflush® Wall Faced Invisi Series II® Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L avg/flush)

Back Entry* 844910W



Luna Cleanflush® Close Coupled P Trap Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L avg/flush)

P Trap Bottom Inlet* 844720W
P Trap Back Entry* 829740W



Luna Cleanflush® Close Coupled S Trap Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L avg/flush)

S Trap Bottom Inlet* 844710W
S Trap Back Entry* 829730W



*Bottom Inlet - for installation flexibility
*Back Entry - for a concealed connection



Caroma Artisan represents the pinnacle of over 75 years of master craftsmanship in bathroom design. The range features distinct bespoke solutions delivering an experience of unsurpassable luxury. At the leading edge of global bathroom design, this Artisan range encapsulates the best of modern Australian ingenuity and innovation.

Caroma Artisan marks a new benchmark in bathroom luxury with its unique combination of intuitive design, beautiful aesthetics and environmentally sustainable solutions.

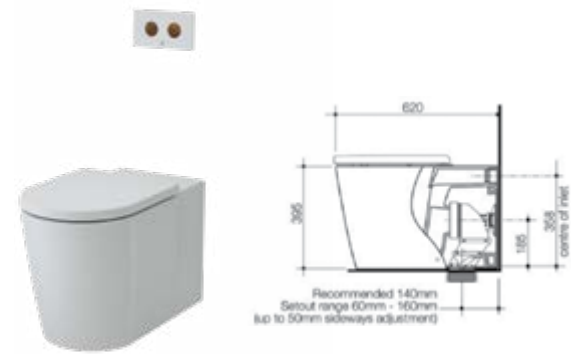
- Includes a quick release soft close seat with hard-wearing PVD finished gunmetal hinges for a consistent design match
- Supplied with Caroma's patented Uni-Orbital® connector for ease of installation, providing superior set-out flexibility during installation
- Invisi Series II® flush buttons sold separately



Elvire Cleanflush® Wall Hung Invisi Series II® Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L average flush)

Induct, in ceiling, in wall	847910W
Undercounter	847920W
Structural brick wall	847930W



Elvire Cleanflush® Wall Faced Invisi Series II® Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L average flush)

846310W



Elvire Cleanflush® Wall Faced Toilet Suite

WELS 4 star rated, 4.5/3L (3.5L average flush)

Back Entry*

846210W

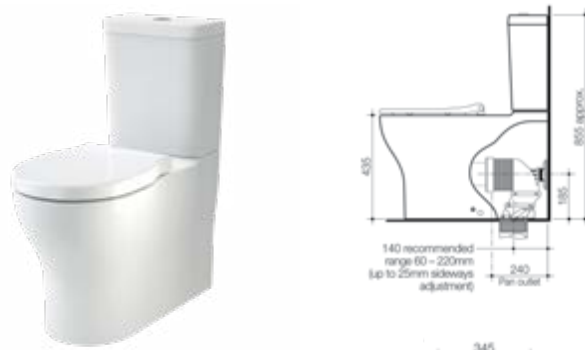
*Back Entry - for a concealed connection



Our Caroma LiveWell Collection specialises in providing beautiful designs which enhance the wellbeing of Australians and New Zealanders who need a little extra assistance in the bathroom. We understand that bathroom design is an important factor in promoting independency in the home for longer and our industrial designers have worked closely with health and aged-care experts to create this comprehensive range of products, designed to deliver innovative solutions that surpass industry standards.

Designed with practicality at the core, our trusted LiveWell Collection enables comfortable living at every stage of life. LiveWell includes a versatile range of styles that enables you to create a unique space that both complements and elevates your lifestyle.

- Easy height pan makes it easier on the knees reducing the wear and tear over time
- Long projection on the Pan allows easier access for carers and also commode chair use
- Supplied with patented Uni Orbital® connector for flexible S or P trap installations - extends to any position up to a 50mm radius
- LiveWell range also has AS1428.1 2009 products available where accessible and ambulant requirements are stipulated.



Opal Cleanflush® Easy Height Wall Faced Suite

WELS 4 star rated, 4.5/3L (3.5L average flush)

- | | | |
|-----------------------------|----------|---|
| Single flap white | 985400W | ○ |
| Double flap white | 985300W | ○ |
| Double flap anthracite grey | 985700AG | ● |
| Double flap black | 985600BL | ● |



Opal Cleanflush® Easy Height Wall Faced Suite with Armrests

WELS 4 star rated, 4.5/3L (3.5L average flush)

- | | | |
|-----------------------------|------------|---|
| Single flap white | 985400ARW | ○ |
| Double flap white | 985300ARW | ○ |
| Double flap anthracite grey | 985700ARAG | ● |
| Double flap black | 985600ARBL | ● |



Opal Cleanflush® Easy Height Wall Faced Suite with Nurse Call Armrests

WELS 4 star rated, 4.5/3L (3.5L average flush)

Left nurse call button

- | | | |
|-----------------------------|---------------|---|
| Single flap white | 985400ARWNCL | ○ |
| Double flap white | 985300ARWNCL | ○ |
| Double flap anthracite grey | 985700ARAGNCL | ● |
| Double flap black | 985600ARBLNCL | ● |

Right nurse call button

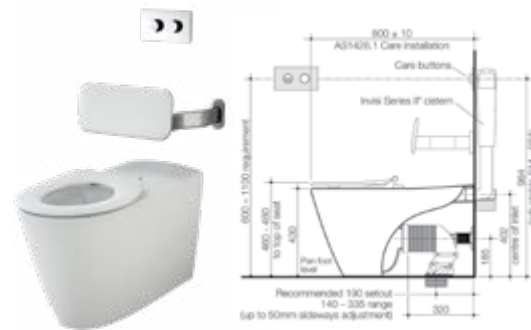
- | | | |
|-----------------------------|---------------|---|
| Single flap white | 985400ARWNCR | ○ |
| Double flap white | 985300ARWNCR | ○ |
| Double flap anthracite grey | 985700ARAGNCR | ● |
| Double flap black | 985600ARBLNCR | ● |





We offer a variety of solutions for in-home care bathrooms and aged-care facilities. Cleanflush® toilet suites are ideal for hospital, aged care and commercial applications.

- Invisi Series II® flush buttons sold separately



Care 800 Cleanflush® Wall Faced Invisi Series II® Toilet Suite



WELS 4 star rated, 4.5/3L (3.5L avg/flush)

Caravelle Care single flap seat

White with backrest	718320BW	○
White without backrest	718320W	○
Sorrento blue with backrest	718320BSB	●
Sorrento blue without backrest	718320SB	●
Anthracite grey with backrest	718320BAG	●
Anthracite grey without backrest	718320AG	●

Pedigree II Care single flap seat

White with backrest	718300BW	○
White without backrest	718300W	○
Sorrento blue with backrest	718300BSB	●
Sorrento blue without backrest	718300SB	●
Anthracite grey with backrest	718300BAG	●
Anthracite grey without backrest	718300AG	●



Care 800 Cleanflush® Wall Faced Toilet Suite



WELS 4 star rated, 4.5/3L (3.5L avg/flush)

Caravelle Care single flap seat

White with backrest	901920BW	○
White without backrest	901920W	○
Sorrento blue with backrest	901920BSB	●
Sorrento blue without backrest	901920SB	●
Anthracite grey with backrest	901920BAG	●
Anthracite grey without backrest	901920AG	●

Pedigree II Care single flap seat

White with backrest	901900BW	○
White without backrest	901900W	○
Sorrento blue with backrest	901900BSB	●
Sorrento blue without backrest	901900SB	●
Anthracite grey with backrest	901900BAG	●
Anthracite grey without backrest	901900AG	●



Care 660 Cleanflush® Easy Height Wall Faced Toilet Suite



WELS 4 star rated, 4.5/3L (3.5L avg/flush)

Back entry cistern with double flap seat

White with armrests	846910ARW	○
White without armrests	846910W	○
Sorrento blue with armrests	846910ARSB	●
Sorrento blue without armrests	846910SB	●
Anthracite grey with armrests	846910ARAG	●
Anthracite grey without armrests	846910AG	●

Back entry cistern with single flap seat

White with armrests	846911ARW	○
White without armrests	846911W	○
Sorrento blue with armrests	846911ARSB	●
Sorrento blue without armrests	846911SB	●
Anthracite grey with armrests	846911ARAG	●
Anthracite grey without armrests	846911AG	●

Bottom inlet cistern with double flap seat

White with armrests	846912ARW	○
White without armrests	846912W	○
Sorrento blue with armrests	846912ARSB	●
Sorrento blue without armrests	846912SB	●
Anthracite grey with armrests	846912ARAG	●
Anthracite grey without armrests	846912AG	●

Bottom inlet cistern with single flap seat

White with armrests	846913ARW	○
White without armrests	846913W	○
Sorrento blue with armrests	846913ARSB	●
Sorrento blue without armrests	846913SB	●
Anthracite grey with armrests	846913ARAG	●
Anthracite grey without armrests	846913AG	●

To upgrade to nurse call armrests, add 'NCL' (left side) or 'NCR' (right side) after the product code, with armrests e.g. 846910ARWNCNCL

Toilet suites when used with armrests are not AS1428.1-2009 compliant.



Care 610 Cleanflush® Easy Height Connector Toilet Suite



WELS 4 star rated, 4.5/3L (3.5L avg/flush)

S trap pan with single flap seat

White with backrest	982931BW	○
White without backrest	982931W	○
Sorrento blue with backrest	982931BSB	●
Sorrento blue without backrest	982931SB	●
Anthracite grey with backrest	982931BAG	●
Anthracite grey without backrest	982931AG	●

S trap pan with double flap seat

White with backrest	982932BW	○
White without backrest	982932W	○
Sorrento blue with backrest	982932BSB	●
Sorrento blue without backrest	982932SB	●
Anthracite grey with backrest	982932BAG	●
Anthracite grey without backrest	982932AG	●

P trap pan with single flap seat

White with backrests	982941BW	○
White without backrest	982941W	○
Sorrento blue with backrest	982941BSB	●
Sorrento blue without backrest	982941SB	●
Anthracite grey with backrest	982941BAG	●
Anthracite grey without backrest	982941AG	●

P trap pan with double flap seat

White with backrest	982942BW	○
White without backrest	982942W	○
Sorrento blue with backrest	982942BSB	●
Sorrento blue without backrest	982942SB	●
Anthracite grey with backrest	982942BAG	●
Anthracite grey without backrest	982942AG	●



With over 75 years of experience, we believe quality bathrooms are a balance of form, function and looks. Our designs and innovation bring to life a guiding vision of creating sustainable luxury. Design that enables you to enjoy bathroom experiences that both complement and elevate your lifestyle, from an energising morning start to an indulgent, relaxing moment of luxury, all underpinned by sustainability.

Designing for Australians and New Zealanders, from all walks of life, with different tastes and needs; we have a wide range of classic to artisanal styles, smart designs and sustainable innovations providing you with everything you need to create the *sanctuary of your dreams.*

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