

TECHNICAL GUIDE







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TAKE A CLOSER LOOK



WELCOME TO AN EXCITING NEW STANDARD OF ALUMINIUM WINDOWS AND DOORS

WITH THE INTEGRITY AND SLEEK DESIGN AESTHETIC OF WIDELINE'S PARAGON ARCHITECTURAL SUITE, ASCEND IS A STYLISH UPGRADE FROM THE STANDARD HORIZON RESIDENTIAL RANGE. The Ascend designer range features robust frames and a stylish selection of handles offering you the ultimate flexibility to create the look you want.

Delivering architectural lines and clean, well balanced design, Ascend windows and doors will add style and sophistication to your home.

Choose the Ascend 25 for residential installation, or Ascend 40 for commercial sub-framing installation.

Tested for safety, energy efficiency and quality, every Wideline product is backed by a comprehensive written 7 year guarantee.

Advanced technology, innovation and beauty are the hallmarks of the Wideline range. From every angle, Ascend is designed to impress.

THE KNOW-HOW BEHIND **OUR WINDOWS AND DOORS**

BUILDERS AND ARCHITECTS KNOW THAT THERE IS MORE TO WIDELINE'S WINDOWS AND DOORS THAN MEETS THE EYE. THE SIMPLE ELEGANT DESIGNS BELIE THE SCIENCE AND TECHNOLOGY THAT IS PRESENT IN EVERY PRODUCT.

You can feel safe in the knowledge that every Wideline product has been rigorously researched and tested to ensure the very best performance in Australian conditions.

Build quality

Wideline has been making windows and doors at our manufacturing premises in NSW for over 45 years. Our range of windows and doors are built from the highest quality materials and finishes.

All windows and doors are designed to be durable and easy to operate without comprising on their aesthetic appeal. They are backed by a comprehensive warranty and offer exceptional quality and value.

Energy efficiency

All our windows and doors have been expertly tested through the window energy rating scheme [WERS] and are designed to enhance the comfort of your home and reduce energy costs by actively insulating your home from temperature extremes.

Glass

Glass technology has advanced dramatically in recent years.

Wideline offer a comprehensive range of glazing options. The right glazing option can provide:

- Added strength and security
- Improved energy efficiency
- Self cleaning
- Improved comfort
- Improved privacy.

SecureLine™ security screens

Enjoy clear, unobstructed views whilst keeping your home safe and secure with SecureLine™ security screens

Offering the ultimate in security without compromising on your view or design, SecureLine™ screens are made from the highest quality marine grade stainless steel mesh. SecureLine™ has surpassed all of the requirements of the Australian Security Door Standard AS5039 - 2008.

Insect and safety screens

Keeping the 'outdoors', outdoors is essential in Australia's natural environments.

Our insect and safety screens protect you from just about everything from bugs to bushfires. BarrierLine™ safety grilles offer cost effective solutions to help increase the security of your home by offering a visual barrier from would-be intruders. A selection of mesh types are available such as fibreglass, aluminium and stainless steel.

SafeLine[™] fall prevention screens

In 2013 it became mandatory in NSW to fit fall prevention devices to bedroom windows more than two metres above the outside ground level.

There is no compromise when it comes to your child's safety. Wideline understands this and has developed SafeLine™ fall prevention screen specifically with your family's safety in mind. No longer do you need to restrict your window opening for peace of mind. SafeLine™ allows openable windows to operate as they were intended, allowing airflow when you want it without risking the safety of your family. Made from a robust aluminium frame and resilient Dacron mesh for maximum strength and durability. SafeLine™ has been independently verified by NATA accredited laboratories to exceed Australian Standards and readily complies with the National Construction Code.

Bushfire protection

Wideline have solutions for all bushfire attack levels up to and including BAL-40.

Acoustics

The advancements in glazing have dramatically improved home acoustics. Wideline have a range of solutions to help bring the peace and quiet back into your home.

STATE OF THE ART POWDER COAT FACILITY

WIDELINE'S STATE OF THE ART POWDER COAT FACILITY REDUCES ENERGY AND RESOURCE CONSUMPTION WHILE PRODUCING HIGHER QUALITY PRODUCTS.

Our paint plant is one of the first facilities in Australia to introduce chrome-free technology. Eliminating chrome requires improved operational control and greater precision in other parts of the production process, but the extra effort is well worth it. We've been able to eliminate a potentially hazardous material, reduce effluent and produce a cleaner and more environmentally sensitive product.

Products produced without using chrome have a lighter coating, so there is less chance of unsightly 'build up' on the metal surface. Surface imperfections and inclusions are virtually eliminated, creating a product with near perfect visual appearance.

Our new facility has significantly enhanced productivity and efficiency. Improvements to the Powder Coat Facility include:

- Reusing residual heat from the curing oven to dry treated profile immediately before powder coating a significant reduction in energy requirements.
- Improved gun technology to enhance powder transfer efficiency.
- Increased production capacity by 25%.

Wideline's Powder Coat Facility is certified as meeting Australian Standard AS3715 'Metal Finishing – Thermoset powder coating for architectural applications of aluminium and aluminium alloys'. We use Dulux and Interpon products. Pre-treatment is tested by Chemetall.



Guaranteed Colorbond® compatible. Colour swatches are a guide only. Due to reproduction constraints colours may vary.





SLIDING WINDOW

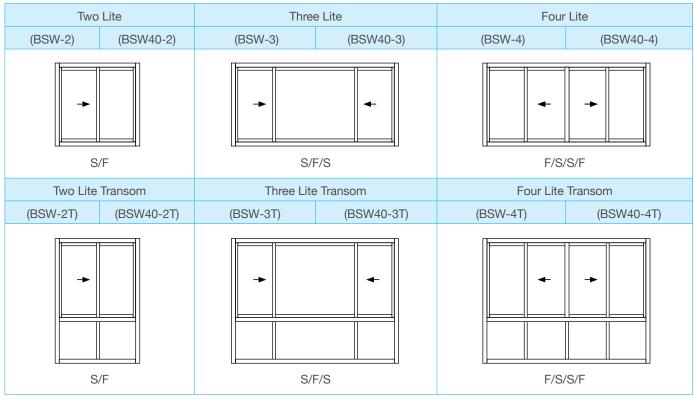
THE ASCEND SLIDING WINDOW BOASTS SQUARE RAILS AND A SLIGHTLY WIDER FRAME THAN THE HORIZON RANGE, KEEPING A BEAUTIFUL DESIGN CONSISTENCY WITH THE SASHES.

The hardware is a defining feature of this sliding window, easy push-and-slide action with minimalist design for a sleek contemporary look.

COMPARISON

| FEATURES | HORIZON | ASCEND 25 | ASCEND 40 |
|---|---------|-----------|-----------|
| Smooth, quiet sliding action | ✓ | ✓ | ✓ |
| Interlocking mullions for added strength | ✓ | ✓ | ✓ |
| Variety of screen options | ✓ | ✓ | ✓ |
| Special sill options for extreme weather exposure | ✓ | ✓ | ✓ |
| Halo Aquashield™ compatible for light weight construction | ✓ | ✓ | |
| Architectural lines | | ✓ | ✓ |
| Deep weatherproof seals as standard | | ✓ | ✓ |
| Flush Handle option available | | ✓ | ✓ |
| Larger robust frame for added strength | | ✓ | ✓ |

CONFIGURATIONS



Note: As viewed from outside. Configurations are reversible & hilites available.

CONSTRAINTS ASCEND 25 ASCEND 40

| Maximum Wat | er Rating | 300Pa | 450Pa |
|----------------|----------------------|---|---|
| Glazing Thickn | ess | 4mm - 20mm | 4mm - 20mm |
| | Depth | 100mm | 100mm |
| Frame | Height | 488mm - 2700mm | 518mm - 3000mm |
| Width | Width | 850mm - 4800mm | 850mm - 4800mm |
| | Height* | 400mm - 1800mm | 400mm - 1800mm |
| Sash | Width* | 412mm - 1600mm 836mm - 2000mm <i>(BSW-3 Fixlite)</i> | 412mm - 1600mm 836mm - 2000mm (<i>BSW-3 Fixlite</i>) |
| | Maximum Aspect Ratio | 3.5 | 3.5 |
| | Maximum Weight | 200kg | 200kg |

^{*} Subject to site conditions and wind load pressures.

SCREENS

| Standard Fly Screen compatible | ✓ |
|----------------------------------|--------------|
| BarrierLine™ Safety Screen | \checkmark |
| SafeLine™ Fall Prevention Screen | ✓ |
| SecureLine™ Security Screen | ✓ |

HARDWARE

| COLOURS | AUSTRAL PEARL LOC | |
|---------------|-------------------|--|
| Black Matt | ✓ | |
| Anodic Silver | ✓ | |
| Pearl White | ✓ | |

FRAME - ASCEND 25





AWNING WINDOW

THE ASCEND AWNING WINDOW DELIVERS ARCHITECTURAL LINES OFFERING A CLEAN, WELL BALANCED AESTHETIC AND IS THE PERFECT ADDITION TO ANY HOME.

Robust frame and double perimeter sash seals provide perfect protection in inclement weather.

Incorporate fixlites, hilites or lowlites for larger window expanses.

COMPARISON

| FEATURES | HORIZON | ASCEND 25 | ASCEND 40 |
|---|---------|-----------|-----------|
| Variety of screen options | ✓ | ✓ | ✓ |
| Key locking system in various openable positions | ✓ | ✓ | ✓ |
| Allows airflow even in inclement weather | ✓ | ✓ | ✓ |
| Halo Aquashield™ compatible for light weight construction | ✓ | ✓ | |
| Glazing options up to 24mm for improved noise control and energy efficiency | | ✓ | ✓ |
| Architectural lines | | ✓ | ✓ |
| Double perimeter sash seals for added weather protection | | ✓ | ✓ |

CONSTRAINTS

| PERFORMANCE | | WITHOUT SIDE WINDOW LATCHES | WITH SIDE WINDOW LATCHES |
|------------------------|------------------------------|--------------------------------|-----------------------------|
| Maximum N Rating (Ho | using) | N3 Corner | N4 Corner N5 General |
| Maximum Serviceability | (Residential and Commercial) | 1500Pa | 2000Pa |
| Maximum Water | Ascend 25 | 450Pa | 600Pa |
| | Ascend 40 | 300Pa | 450Pa |
| Maximum Ultimates | | 2000Pa | 3000Pa |
| Glazing Thickness | | 4mm - 24mm | 4mm - 24mm |
| | | | |
| SIZE | | SINGLE CHAINWINDER | TWIN CHAINWINDER |
| | Height | 250mm - 2100mm | 250mm - 2100mm |
| Sash | Width | 340mm - 1350mm | 900mm - 2400mm |
| | Maximum Area | 1.72m ² | 1.72m² |
| | Maximum Weight | 35kg | 35kg |

Note: Subject to site conditions and wind load pressures.

| HARDWARE ¹ | | SASH WIDTH | MAXIMUM SASH HEIGHT |
|-----------------------|--------------------------|----------------|---------------------|
| BAW-301 TO 310 | Chainwinder Lockable S/S | 340mm - 1350mm | 2100mm |
| BAW-311 TO 321 | Twin Chainwinder | 900mm - 2400mm | 2100mm |
| BCW-302 TO 309 | Window Latch L/R | 340mm - 900mm | 2100mm |
| BCW-302 TO 309 (x2) | Window Latch L/R | 900mm - 1800mm | 2100mm |

| SASH STAYS ² | SASH HEIGHT | MAXIMUM SASH WEIGHT |
|-------------------------|----------------|---------------------|
| AAW-017 | 250mm - 350mm | 12kg |
| AAW-018 | 300mm - 450mm | 14kg |
| AAW-019 | 350mm - 550mm | 16kg |
| AAW-020 | 450mm - 800mm | 20kg |
| AAW-021 | 550mm - 1200mm | 24kg |
| AAW-022 | 650mm - 2100mm | 35kg |

Note: Sash sizes will also be affected by weight capability of friction stays:

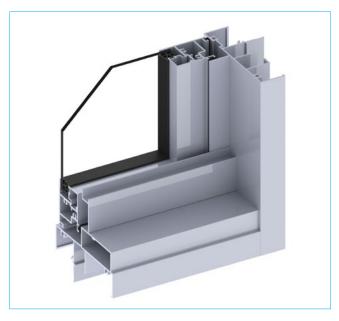
SCREENS

| Standard Fly Screen compatible | ✓ |
|----------------------------------|---|
| BarrierLine™ Safety Screen | ✓ |
| SafeLine™ Fall Prevention Screen | ✓ |
| SecureLine™ Security Screen | ✓ |

HARDWARE

| COLOURS | CHAINWINDER LOCKABLE S/S, TWIN CHAINWINDER, WINDOW LATCH L/R |
|---------------|--|
| Black Matt | ✓ |
| Anodic Silver | √ |
| Pearl White | ✓ |

FRAME - ASCEND 25





^{1.} Hardware: Chainwinder Lockable S/S Chain for sash widths between 340mm - 1350mm only. Twin Chainwinder for sash widths between 900mm - 2400mm. 2. Sash Stays: based on 4mm Glazing. Refer to a Wideline Sales Executive for further information.

CASEMENT WINDOW

THE ASCEND CASEMENT WINDOW ADDS STYLE, SOPHISTICATION AND CONTROLLED VENTILATION TO YOUR HOME.

Includes double perimeter sash seals for inclement weather and improved acoustics.

Incorporate fixlites, hilites or lowlites for larger window expanses.

COMPARISON

| FEATURES | HORIZON | ASCEND 25 | ASCEND 40 |
|---|---------|-----------|-----------|
| Variety of screen options | N/A | N/A | N/A |
| Halo Aquashield™ compatible for light weight construction | N/A | ✓ | |
| Glazing options up to 24mm for improved noise control and energy efficiency | N/A | ✓ | ✓ |
| Key locking system for added security | N/A | ✓ | ✓ |
| Allows airflow even in inclement weather | N/A | ✓ | ✓ |
| Architectural lines | N/A | ✓ | ✓ |
| Full perimeter sash seals for added weather protection | N/A | ✓ | ✓ |
| Incorporate fixlites, hilites or lowlites for larger window expanses. | N/A | ✓ | ✓ |

CONSTRAINTS

| PERFORMANCE | | SINGLE SIDE CAM | DOUBLE SIDE CAMS | |
|-------------------|---|-----------------|-------------------------|--|
| Maximum N Ra | ating (Housing) | N3 Corner | N4 Corner N5 General | |
| Maximum Serv | iceability (Residential and Commercial) | 1000Pa | 1000Pa | |
| Maximum Water | | 300Pa | 300Pa | |
| Maximum Ultimates | | 2000Pa | 3000Pa | |
| Glazing Thickness | | 4mm-24mm | 4mm-24mm | |
| | | | | |
| SIZE | | | | |
| | Height | 250mm - 1500mm | | |
| Sash | Width | 350mm - 800mm | 350mm - 800mm | |
| 3dSI1 | Maximum Area | 1.34m² | | |

30kg

Note: Subject to site conditions and wind load pressures.

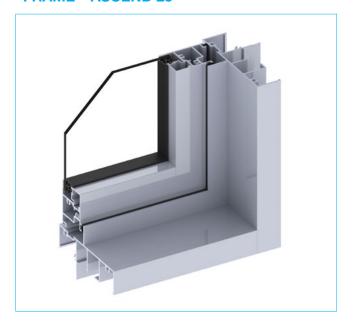
Maximum Weight

| SASH STAYS ¹ | SASH HEIGHT | MAXIMUM SASH WEIGHT |
|-------------------------|---------------|---------------------|
| BCW-300 | 350mm - 650mm | 24kg |
| BCW-301 | 460mm - 800mm | 30kg |

HARDWARE

| COLOURS | CHAINWINDER LOCKABLE S/S, TWIN CHAINWINDER, WINDOW LATCH L/R |
|---------------|--|
| Black Matt | ✓ |
| Anodic Silver | ✓ |
| Pearl White | ✓ |

FRAME - ASCEND 25





Note: Sash sizes will also be affected by weight capability of friction stays:

1. Sash Stays: based on 4mm - 10mm Glazing. Refer to a Wideline Sales Executive for further information.

FIXED PANEL WINDOW

FIXED WINDOWS ARE A DRAMATIC WAY TO CREATE A FEATURE OF YOUR SURROUNDINGS OR ENHANCE A PARTICULAR STYLE.

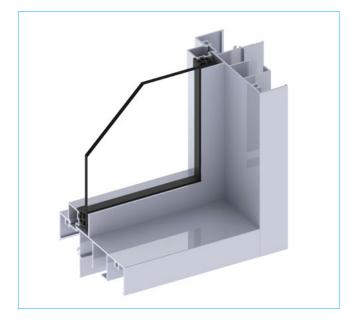
Frame that perfect view or add hilites to provide an abundance of light whilst keeping your privacy, ideal for bedrooms where neighbours are close or share a similar window.

Ascend fixed windows have robust frames and architectural lines allowing you to achieve a stylish look for your home.

COMPARISON

| FEATURES | HORIZON | ASCEND 25 | ASCEND 40 |
|---|---------|-----------|-----------|
| Frame a view with no interruption | ✓ | ✓ | ✓ |
| Glazing options up to 24mm for improved noise control and energy efficiency | | ✓ | ✓ |
| Flexibility for size up to very large expanses | | ✓ | ✓ |
| 90° and 180° silicone joints | ✓ | ✓ | |

FRAME - ASCEND 25







SLIDING DOOR

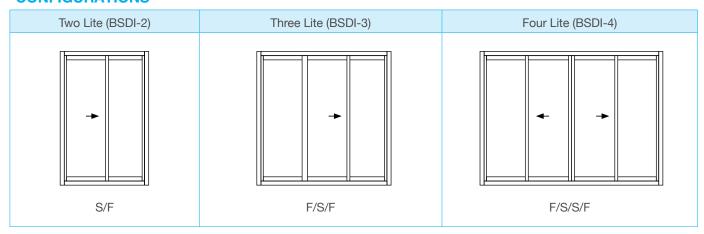
STRONG SQUARE RAILS AND UNIFORM STILE THICKNESS MAKE FOR A BEAUTIFULLY BALANCED AND EYE PLEASING DESIGN ON THE ASCEND SLIDING DOOR.

Wideline's sliding doors provide a greater use of floor space. A wide door opening that can be left open in strong breezes without the fear of slamming.

COMPARISON

| FEATURES | HORIZON | ASCEND |
|---|---------|--------|
| Smooth, quiet sliding action | ✓ | ✓ |
| Variety of screen options | √ | ✓ |
| Self-draining sills | ✓ | ✓ |
| Disability sill available | ✓ | ✓ |
| Halo Aquashield™ compatible for light weight construction | ✓ | ✓ |
| Flexible sizes for greater height, width and panel sizes | ✓ | |
| Maximum frame height 2700mm | ✓ | |
| Maximum frame width 6000mm | ✓ | |

CONFIGURATIONS



Note: As viewed from outside. Configurations are reversible & hilites available.

| Maximum Water Rating | | 450Pa | |
|----------------------|-----------------------|------------------------------|--|
| Glazing Thickness | | 4mm - 20mm (6.38mm Standard) | |
| | Depth | 100mm | |
| France | Maximum Height* | 2700mm | |
| Frame | Maximum Width* | 6000mm | |
| | Maximum Transom Span* | 3000mm | |
| | Maximum Height* | 2650mm | |
| Panel | Width* | 1600mm | |
| | Maximum Aspect Ratio | 3.5 | |
| | Maximum Weight | 300kg | |

^{*} Subject to site conditions and wind load pressures.

SCREENS

| Standard Fly Screen compatible | ✓ |
|--------------------------------|---|
| BarrierLine™ Safety Screen | ✓ |
| SecureLine™ Security Screen | ✓ |

HARDWARE

| COLOURS | DORIC DS3130 Timbarra | DORIC DS3010 Carey (Slimline) |
|-------------------|--------------------------|----------------------------------|
| Black Matt | ✓ | ✓ |
| Stainless Steel | ✓ | |
| Stone Beige Satin | ✓ | ✓ |
| Satin Chrome | ✓ | \checkmark |
| Surfmist | ✓ | ✓ |
| Pearl White | ✓ | ✓ |

FRAME



SLIDING STACKING DOOR

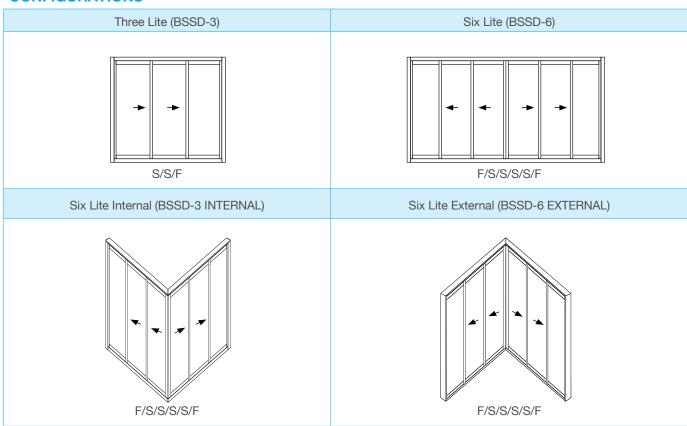
BRING THE OUTDOORS IN WITH LARGE EXPANSES OF UP TO 9.3M WIDE AND 2.7M HIGH. SQUARE RAILS AND UNIFORMED STILE THICKNESS FRAME YOUR VIEW PERFECTLY.

The Ascend sliding stacking door comes in 3 and 6 panel configurations as well as 90° corner door configurations for the perfect entertaining space.

COMPARISON

| FEATURES | HORIZON | ASCEND |
|--|---------|--------|
| Variety of screen options | ✓ | ✓ |
| Non-individually glazed decorative bar options available | ✓ | |
| Individually glazed decorative bar options available | | ✓ |
| Heavy duty sill as standard | ✓ | |
| Multiple options for height, width and panel sizes | ✓ | |
| Maximum frame height 2700mm | ✓ | |
| Maximum frame width 9300mm | ✓ | |

CONFIGURATIONS



Note: As viewed from outside. Configurations are reversible & hilites available.

| Maximum Water Rating | | 300Pa | |
|----------------------|----------------------|--|--|
| Glazing Thickness | | 4mm - 20mm (6.38mm Standard) | |
| | Depth | 162mm (incl. Fly Frame); 105mm (excl. Fly Frame) | |
| Frame | Maximum Height* | 2700mm | |
| | Maximum Width* | 4600mm (BSSD-3); 9300mm (BSSD-6) | |
| Panel | Maximum Height* | 2650mm | |
| | Width* | 1600mm | |
| | Maximum Aspect Ratio | 3.5 | |
| | Maximum Weight | 300kg | |

^{*} Subject to site conditions and wind load pressures.

SCREENS

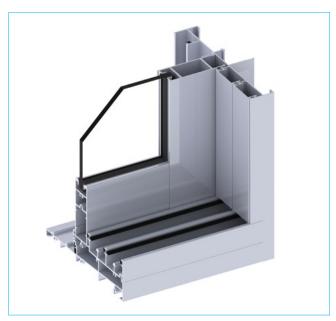
| Standard Fly Screen compatible | ✓ |
|--------------------------------|---|
| BarrierLine™ Safety Screen* | ✓ |
| SecureLine™ Security Screen* | ✓ |

^{*} Not available for 90° Doors.

HARDWARE

| COLOURS | DORIC DS3130 Timbarra | DORIC DS3010 Carey (Slimline) |
|-------------------|--------------------------|----------------------------------|
| Black Matt | ✓ | ✓ |
| Stainless Steel | ✓ | |
| Stone Beige Satin | ✓ | ✓ |
| Satin Chrome | ✓ | \checkmark |
| Surfmist | ✓ | ✓ |
| Pearl White | ✓ | ✓ |

FRAME





CENTRAL COAST

TUGGERAH

Registered Head Office 174 Pacific Highway Tuggerah NSW 2259

SYDNEY REGION

LIVERPOOL

12 Homepride Avenue Warwick Farm NSW 2170

ROSEBERY Shop 1, 593 Botany Road Rosebery NSW 2018

REGIONAL

NEWCASTLE

107 Broadmeadow Road Broadmeadow NSW 2292

PORT MACQUARIE

28 Janola Circuit Port Macquarie NSW 2444







